

# Technical data sheet

## REVOPUR® TC415

1-component, solvent-free binder for marble pebbles

### Areas of application

REVOPUR® TC415 is used as a binding agent for the production of quartz pebbles, marble pebbles or granite granule coverings.

### Features

- 1-component
- Polyurethane
- UV-resistant
- Moisture-reactive
- Solvent-free
- Plasticiser-free
- Ecological / EMICODE EC1 PLUS
- Glossy

### Properties\*

- Processing time: approx. 3 hours
- Rainproof after: approx. 6 hours
- Can be recoated / walked on after: approx. 12 hours
- Can take weight after: approx. 24 hours
- Possible processing temperature: from +5°C to +50°C
- Recommended processing temperature: from +5°C to +40°C
- Colour shade: Colourless

\*All measurements taken at +21°C and a relative humidity of 50%. Weather conditions such as wind, humidity and temperature will change the stated values.

### Consumption

- Approx. 1.30 kg (1 bag) REVOPUR® TC415 for 25 kg marble pebbles
- Mixture approx. 16-18 kg/m<sup>2</sup> with 8mm layer thickness

### Delivery form

- 4 x 1.3 kg Aluminium bag in plastic container

### Storage

Store in original container at +5°C to +30°C in a dry place. Avoid containers coming into contact with direct sunlight, even on the construction site. Can be stored for 12 months after production.

### Processing

#### Substrate

The substrate must be clean, dry, non-slip and load-bearing, have sufficient impermeability and strength, be free of separating substances such as dirt, oil and grease, etc. The airing times and the recoating ability of the individual layers must be observed.



Dekor- und Nutzbeläge

### Application

The mixed binding agent, mixed with marble pebbles, is applied to the substrate and spread out evenly. In order to avoid build-up/offsets, the entire surface must be completed in one step without interrupting the work.

To avoid colour differences, care must be taken to use products with the same batch number.

### Mixing

Knead/stir well immediately before use.

### Tools and equipment



### Safety information

Please consult the product safety data sheet for information on personal protective equipment.

GISCODE: PU10

### General information

Times are reduced at higher ambient and substrate temperatures and extended at lower ones. The processing tools and equipment used as well as different construction site conditions play a role when it comes to the stated coverage. This means these are variable. Unevenness resulting from the substrate cannot be levelled out using the product.

The product must not be mixed and processed with other substances not belonging to the system. No materials other than those specified by FRANKEN SYSTEMS GmbH are permitted to be used.

The current version of the DAfStb guideline "Protection and Repair of Concrete Structures" must be observed.

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### Thinning

Do not use a thinner for this product.

Tools can be cleaned using the system cleaner, see primer recommendations REVOPUR® (TL35).

### Miscellaneous

It's to the best of our knowledge that we've provided the above information as well as our technical advice on applications, whether verbal, in writing or by means of tests. However, this information shall only be regarded as non-binding, which also applies to any property rights of third parties. The advice does not release you from examining our current advisory notes yourself (our safety data sheets and technical information in particular) and our products with regard to their suitability for the intended processes and purposes. The application, use and processing of our products as well as the intended use selected by you on the basis of our technical application-specific advice are beyond our control and are therefore exclusively your responsibility. The sale of our products is subject to our current General Terms and Conditions of Sale and Delivery. Warnings on the product labels must be observed. The latest version of the applicable documents shall be used.

Please check that the documents used are up-to-date and/or request an up-to-date document before each application.